

# M-BOPET METALLIZED POLYESTER FILM

CODE MPT

The extra low permeability for excellent barrier film purpose. Very high gloss of metallic with supreme appearance. Strong texture of PET film, high strength & stiffness.

## TECHNICAL DATA

TYPICAL PROPERTIES	UNIT		TEST METHODS	TYPICAL VALUE				
THICKNESS	micron		Micrometer	19	19	19	19	19
OPTICAL DENSITY	(min.)		DENSITOMETER	0.3	1.8	2.2	2.5	3.0
YIELD	m <sup>2</sup> /kg		ASTM D4321	37.59	37.59	37.59	37.59	37.59
AVERAGE THICKNESS VARIATION	%		ASTM E-252-78	± 3	± 3	± 3	± 3	± 3
TENSILE STRENGTH	N/mm <sup>2</sup>	MD	ASTM D-882	200	200	200	200	200
	(min.)	TD		200	200	200	200	200
ELONGATION OF BREAK	%	MD	ASTM D-882	180	180	180	180	180
	(max.)	TD		130	130	130	130	130
DIMENSIONAL STABILITY 150 °C, 30 minutes	%	MD	ASTM D-1204	2.0	2.0	2.0	2.0	2.0
	(max.)	TD		0.5	0.5	0.5	0.5	0.5
C.O.F.	FILM/FILM		ASTM D-1894	0.5 ± 0.1	0.5 ± 0.1	0.5 ± 0.1	0.5 ± 0.1	0.5 ± 0.1
WVTR	g/m <sup>2</sup> .day	(max.)	ASTM F-1249-06 38 °C, 90% RH	35	3.0	1.2	1.0	0.8
O <sub>2</sub> TR	cm <sup>3</sup> /m <sup>2</sup> .day.bar	(max.)	ASTM D-3985 23 °C, 0% RH 1atm.	10	5.0	1.2	1.0	0.8
METAL ADHESION	%		Tape Test AIMCAL Spec scotch 610, 6 inch.	0	0	0	0	0
	N (min.)		AJ.Plast Standard	8	8	8	8	8

\*Optical density value specified by customer.

## DESCRIPTION OF SUPPLY

**PAPER CORE I.D.**                      **76 mm (3 in.)      152 mm (6 in.)**

**ROLL OUTSIDE DIAMETER**        **max. 1000 mm**

**WIDTH RANGE**                        **45 mm – 2500 mm. (width on request)**

**LENGTH RANGE**                      **standard 2000 m. to 36000 m. (length on request)**

## BASE FILM OF METALLIZED FILM COMPLY WITH U.S. 21 CFR F.D.A. REGULATION PART 177.1630

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